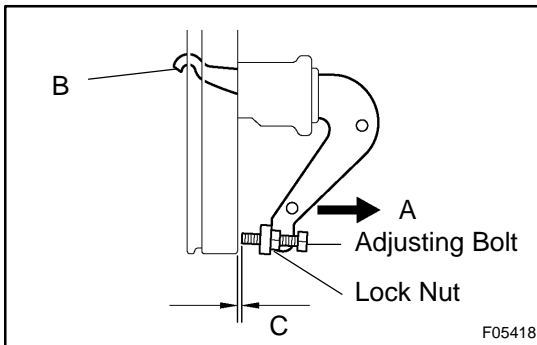


INSTALLATION

Installation is in the reverse order of removal (See page [BR-48](#)).

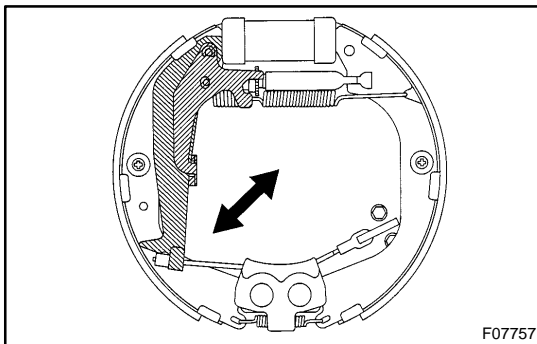
NOTICE:

Apply lithium soap base glycol grease and high temperature grease to the parts indicated by the arrows (See page [BR-47](#)).



1. ADJUST BELLCRANK

- Lightly pull the bellcrank in direction A until there is no slack at part B.
- In this condition, turn the adjusting bolt so that dimension C will be 0.4 to 0.8 mm (0.016 to 0.031 in.).
- Lock the adjusting bolt with the lock nut.
- Connect the parking brake cable to the parking brake bellcrank and install the pin and clip.
- Install the 2 tension springs.

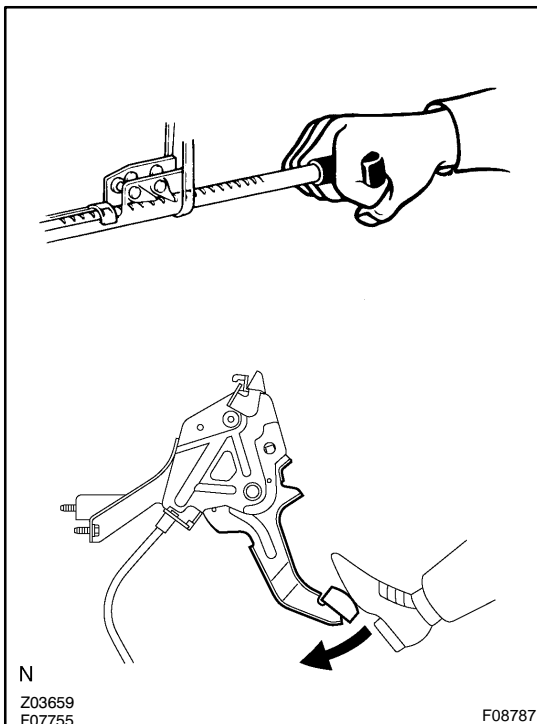


2. CHECK OPERATION OF AUTOMATIC ADJUSTING MECHANISM

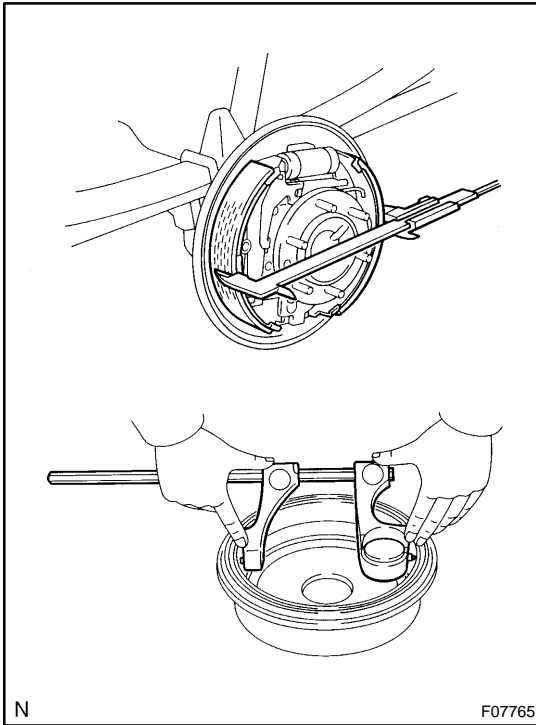
- Move the parking brake lever of the front shoe back and forth. Check that the adjuster turns.

If the adjuster does not turn, check for incorrect installation of the rear brakes.

- Adjust the adjuster length as short as possible.
- Install the brake drum.



- Pull the parking brake lever all the way up or depress the parking brake pedal all the way until a clicking sound can no longer be heard.



3. CHECK CLEARANCE BETWEEN BRAKE SHOES AND DRUM

- (a) Remove the drum.
- (b) Measure the brake drum inside diameter and diameter of the brake shoes. Check that the difference between the diameters is the correct shoe clearance.

Shoe clearance: 0.5 mm (0.020 in.)

If it is incorrect, check the parking brake system.

4. FILL BRAKE RESERVOIR WITH BRAKE FLUID

5. BLEED BRAKE SYSTEM (See page [BR-4](#))

6. CHECK FOR LEAKS